



## Die HSS, MF: 12X1,5



### Order data

Order number	141070 12X1,5
GTIN	4062406233495
Item class	12K

### Description

#### Version:

Closed, pre-slit form, **with tapered lead chamfer on both sides.**

**1¾ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1.5 mm

External Ø: 38 mm

Height: 10 mm

### Technical description

Height	10 mm
Pitch	1.5 mm
Thread size	M12×1.5
Tolerance class	DIN 13 6g
External Ø	38 mm

Thread type	MF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		